

# Solar thermochemical production of hydrogen: Steady-state and dynamic modeling of a Hybrid- Sulfur Process coupled to a solar tower

Nicolas Bayer-Botero, Alejandro Guerra Niehoff, Dennis Thomey,  
Martin Roeb\*, Christian Sattler, Robert Pitz-Paal  
DLR, Institute of Solar Research

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Knowledge for Tomorrow

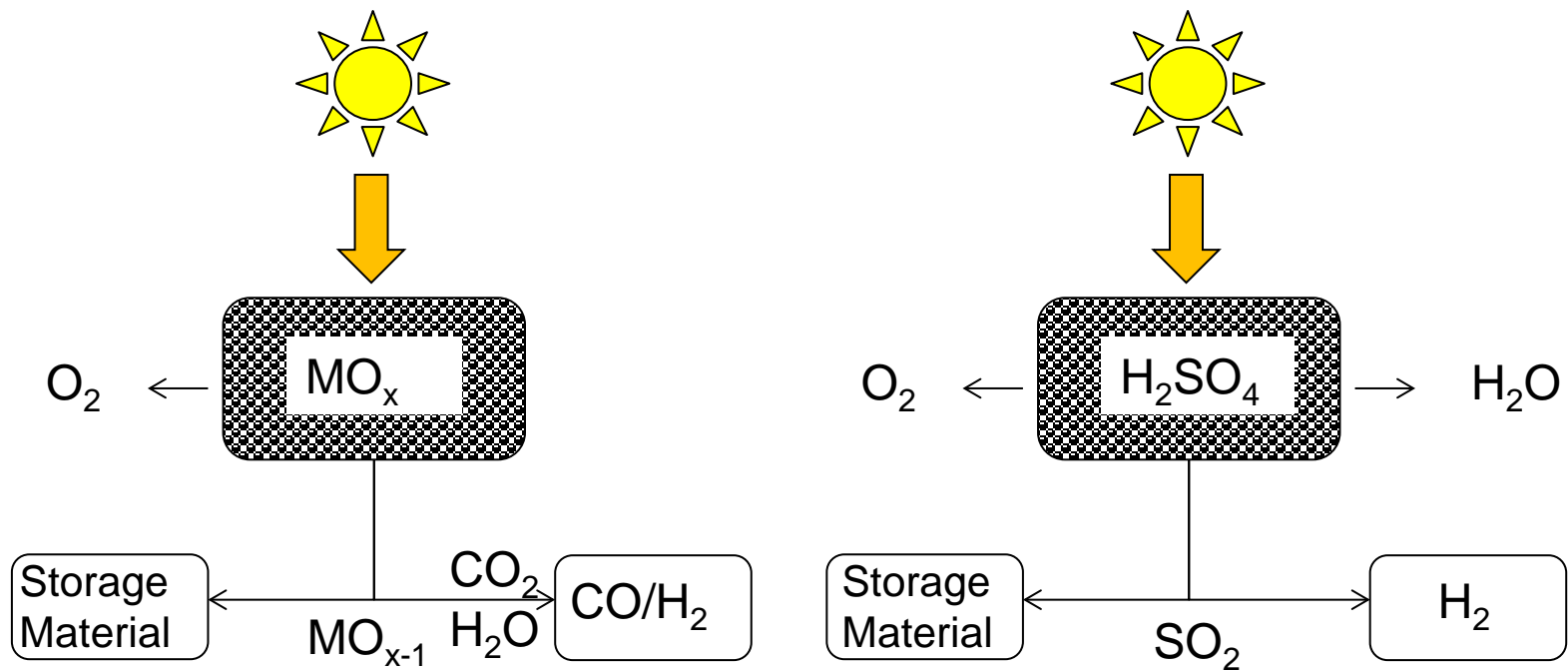


# Outline

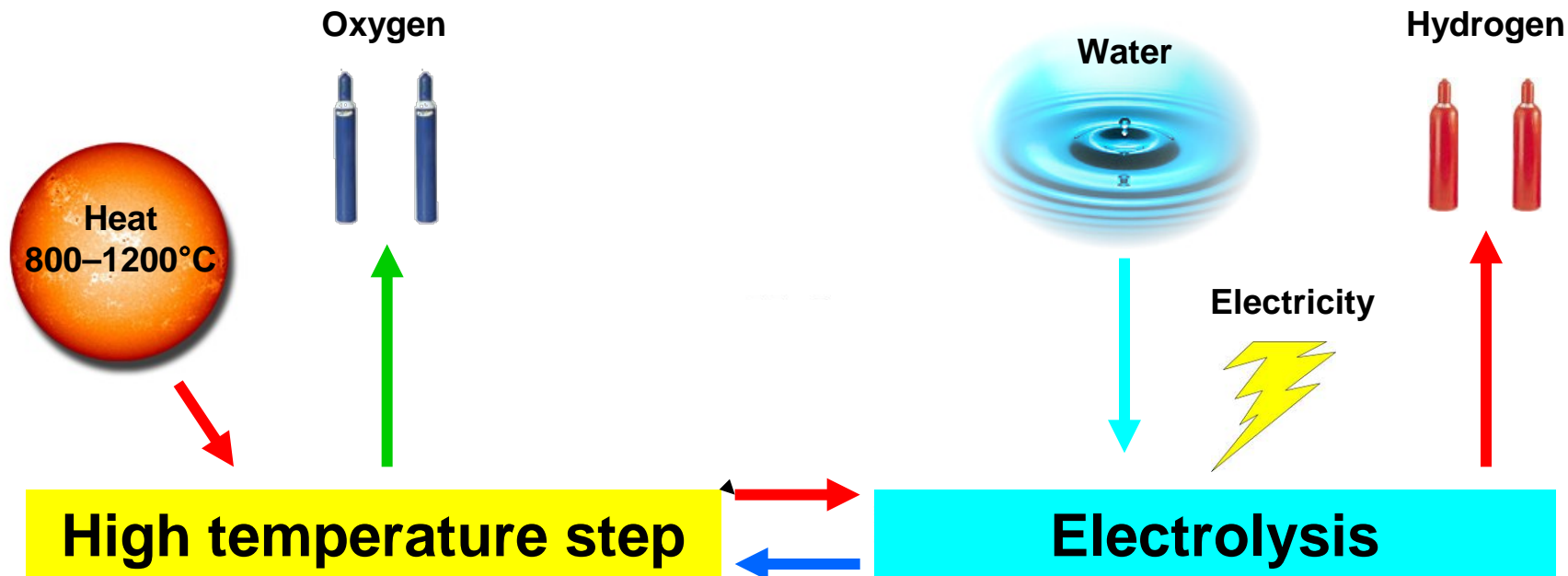
- Introduction
- Process Model and Simulation
- Thermal management and balancing
- Summary
- Outlook: Demonstration Project SOL2HY2



# Chemical Reactions for Solar Fuel Production and Storage



# Hybrid Sulfur Cycle (HyS)



# Receiver-Reactor realised

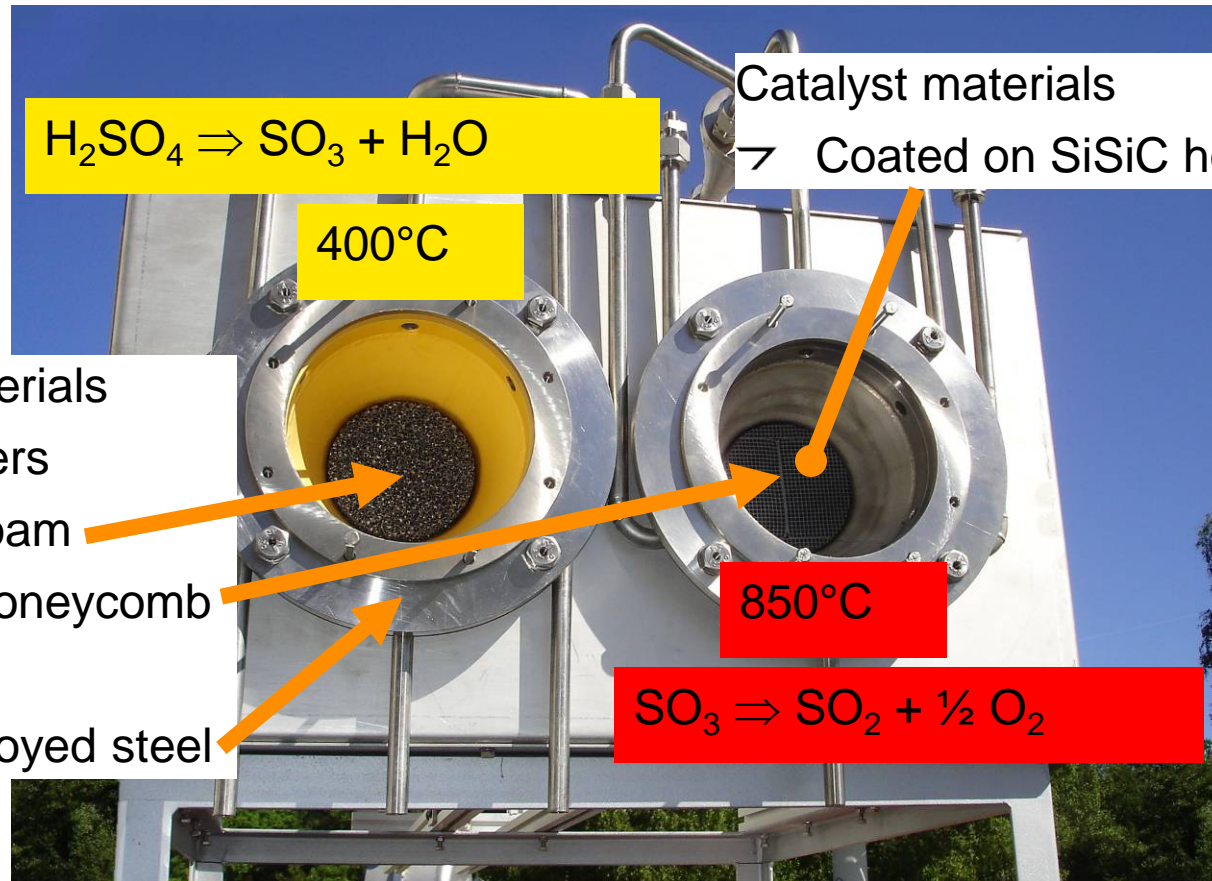
Hythec



HycycleS



# Solar reactor: H<sub>2</sub>SO<sub>4</sub> evaporation and SO<sub>3</sub> decomposition

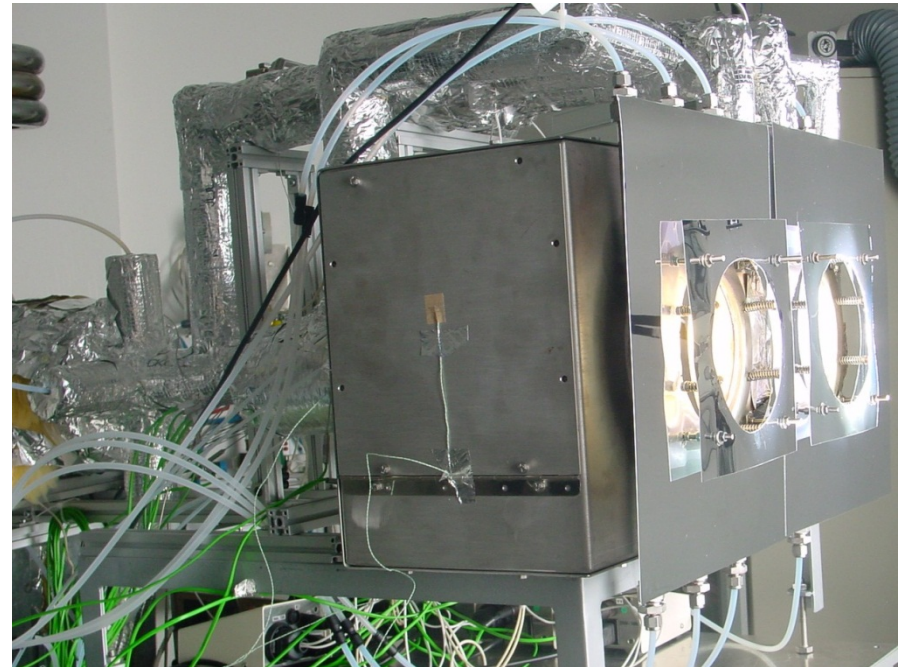


## Construction materials

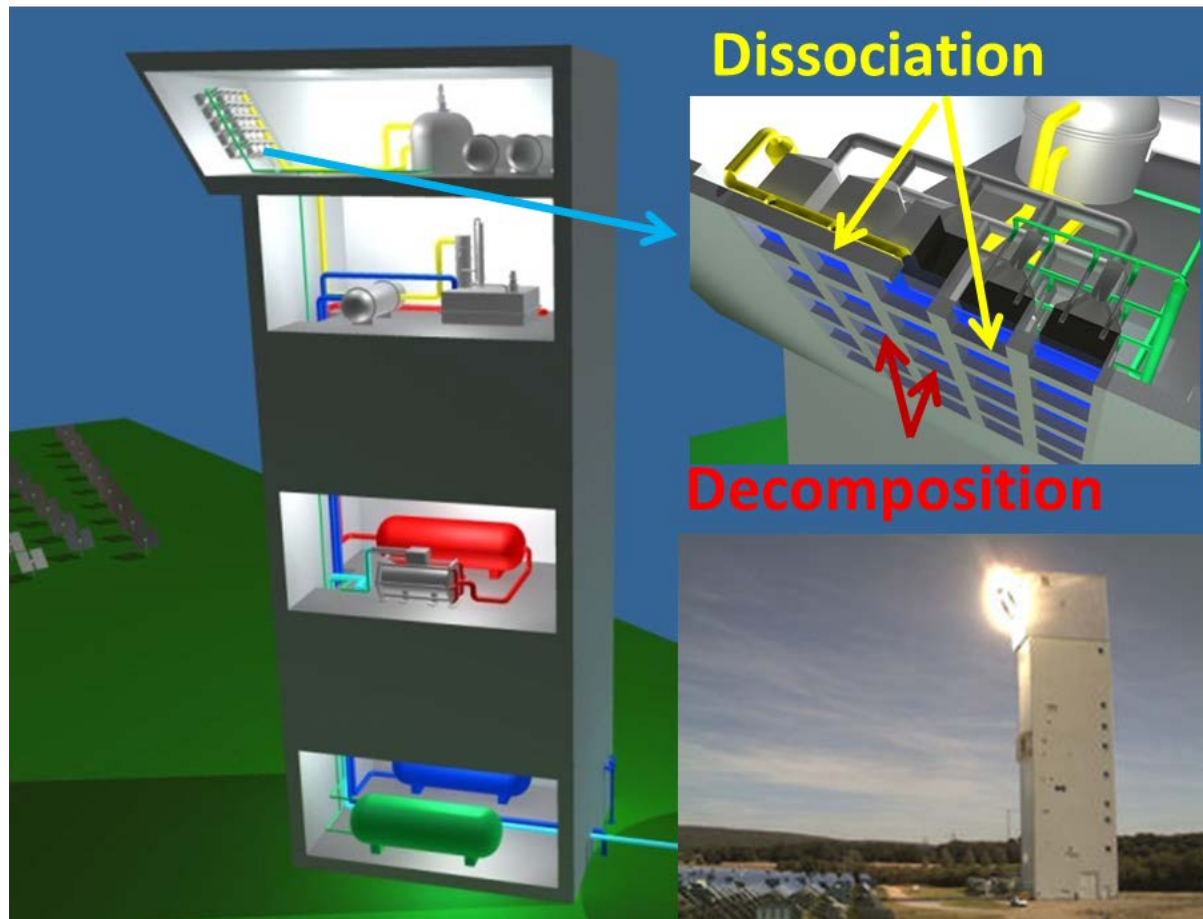
- Solar absorbers
  - SiSiC foam
  - SiSiC honeycomb
- Piping
  - High-alloyed steel



# Operation in solar furnace



# Scale-up study of solar HyS process

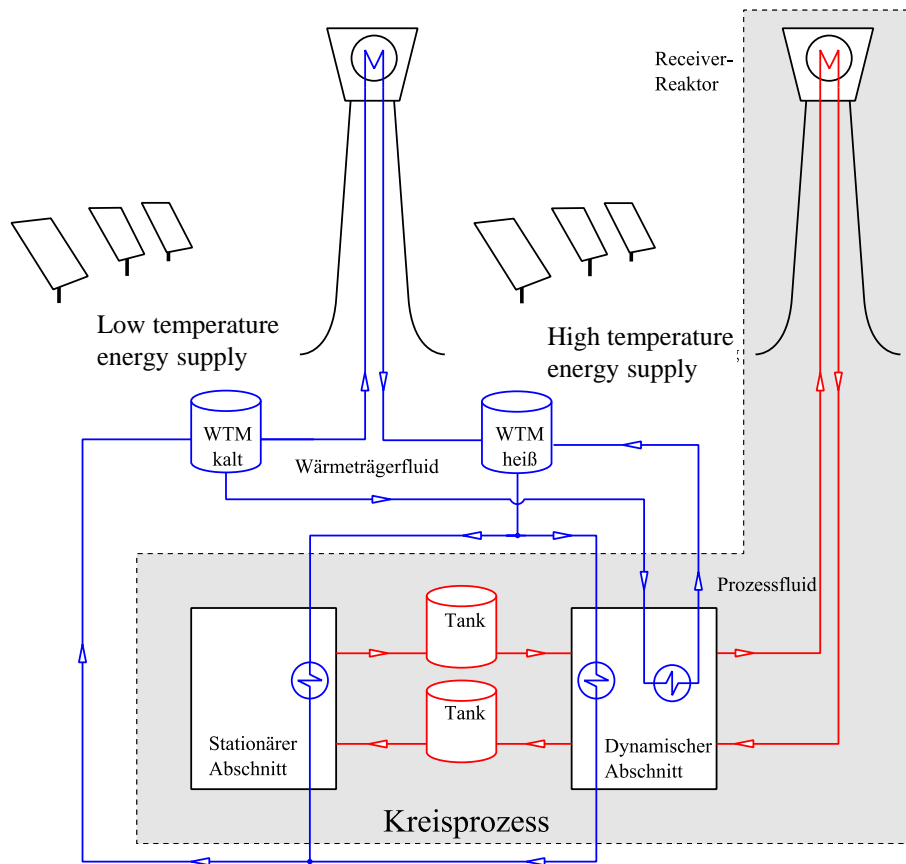




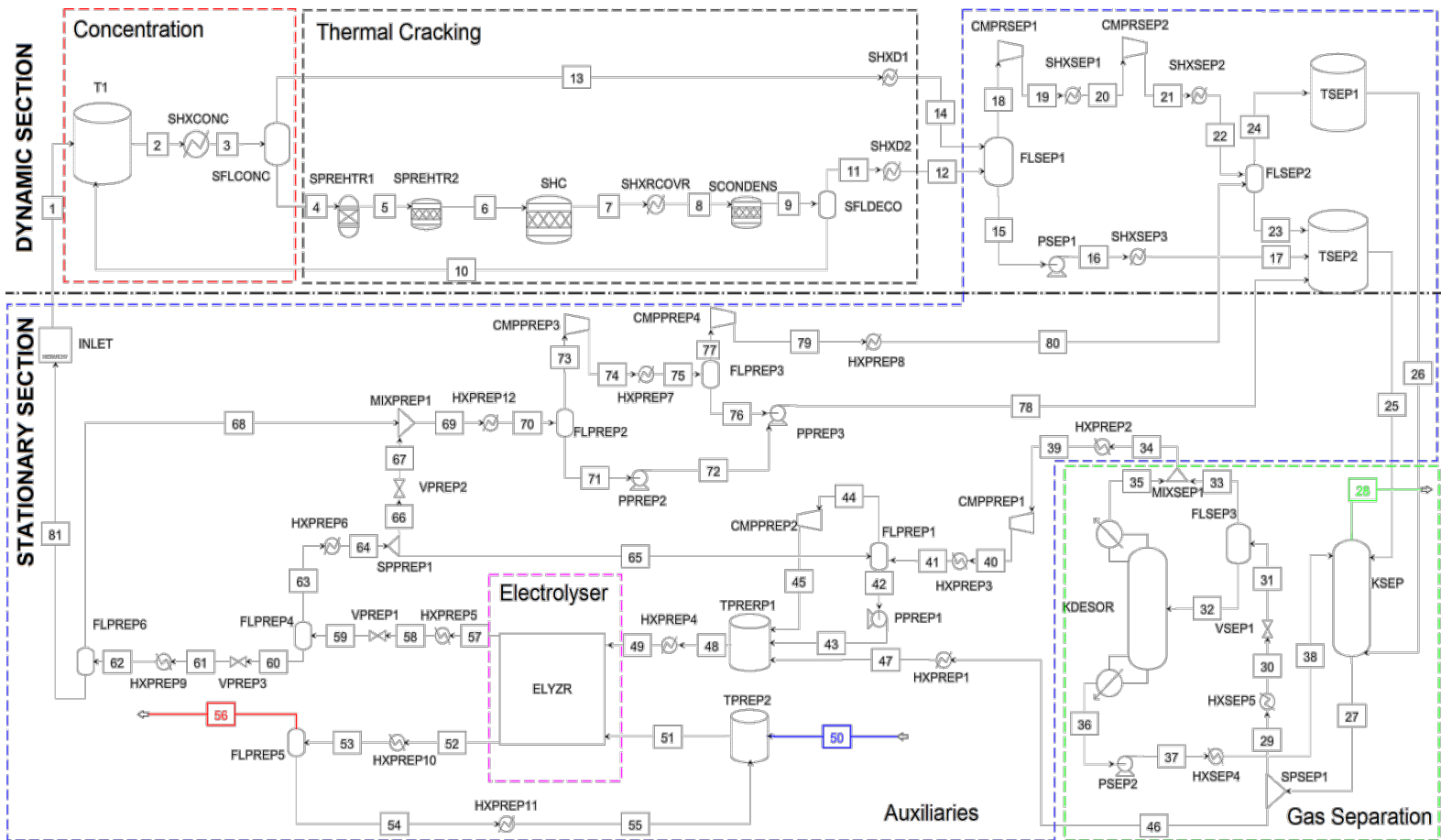
# Process Simulation



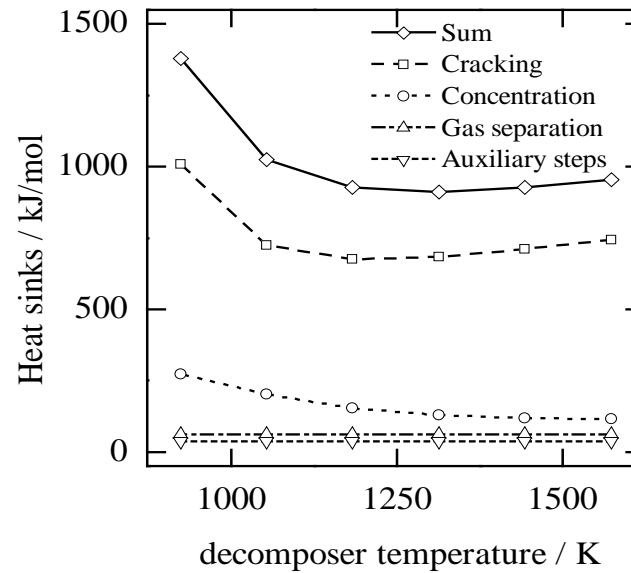
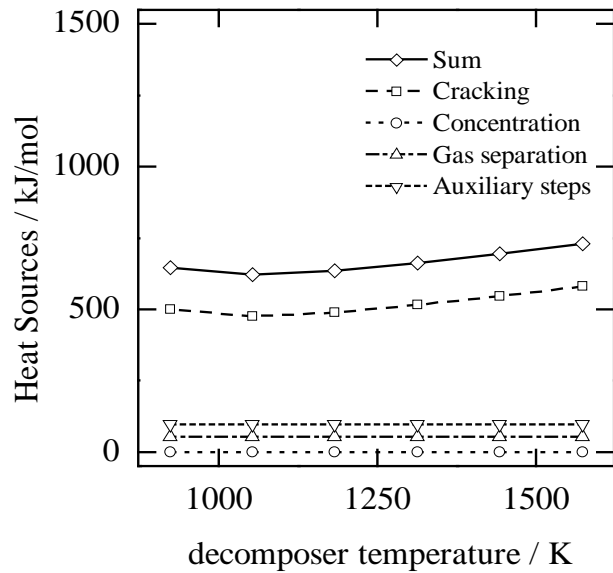
# Scheme of Process coupled to a Solar Tower



# Process flow diagram of HyS process



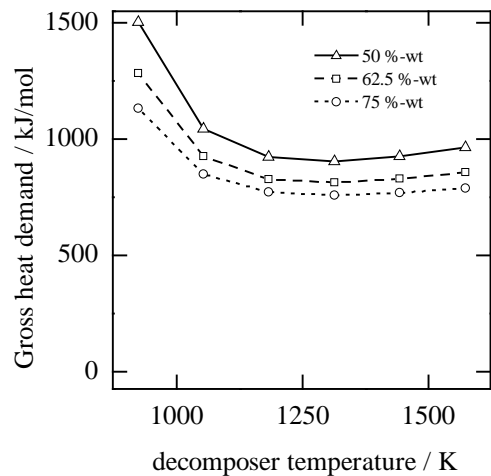
# Thermal management



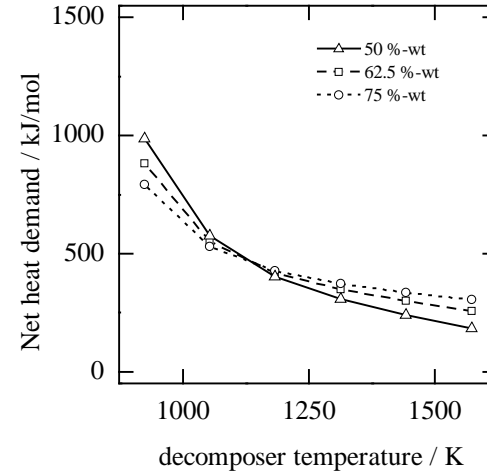
Temperature dependency of heat sources and sinks (62 %-wt.)



# Heat demand of the process



Gross heat demand of dynamic section  
(no heat recovery)



Net heat demand of dynamic section  
(with idealised 100 % heat recovery)



# Energy balance / estimate of annual overall efficiency

## Scenario A (conservative approach):

Heat recovery is excluded due to technical challenges.

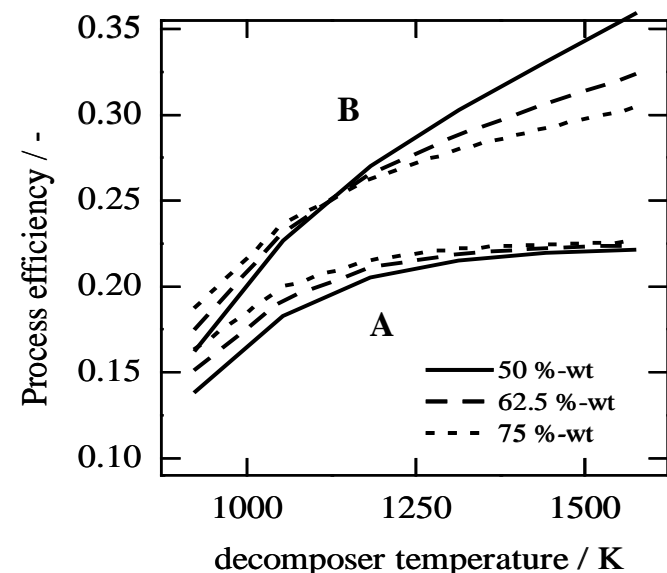
Recovered heat is not exchanged between the stationary and dynamic process section

## Scenario B (simplified progressive approach):

Heat recovery can be fully recovered until reaching the pinch point temperature.

Heat can be exchanged between the stationary and dynamic process section without constraints

$$\eta_{process} = \frac{H_{i,H_2}}{\dot{q}_{stat} + \dot{q}_{dyn} + \frac{p_{el}}{\eta_{th \rightarrow el}}}$$



# Summary

- Process model for HyS process (transient for sulfuric acid decomposition/concentration- steady state for all the other sections)
- Separated supply of low and high temperature heat
- High heat recovery rates for the dynamic section needed to achieve desired overall annual efficiencies
- If heat recovery rate is high H<sub>2</sub>SO<sub>4</sub> concentration has minor influence to the process efficiency



# OUTLOOK: Project SOL2HY2

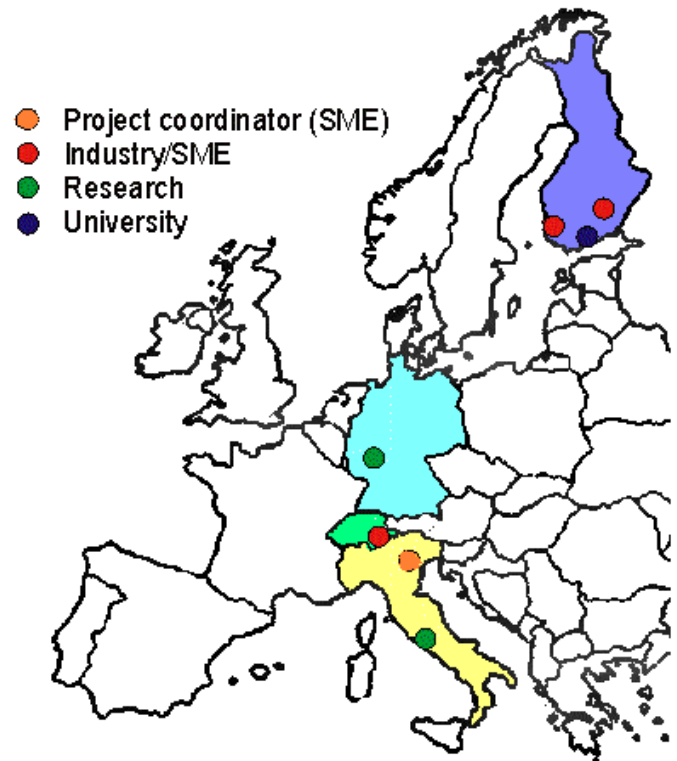
- Funded by European Fuel Cell and Hydrogen Joint Undertaking (FCH JU)
- Duration of 36 month (June 2013 – May 2016)
- Objectives
  - Development/Demonstration of the relevant-scale key components of the process
  - Demonstration of sulfuric acid decomposition in 500 kW range at the solar tower of Julich
  - Continuation and intensification of modelling/simulation to support the design and to prepare suitable control and operational strategies



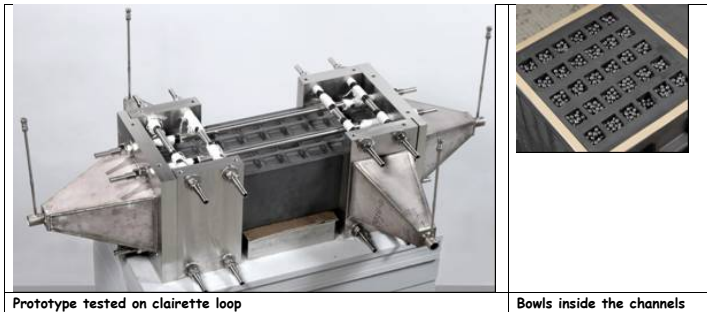
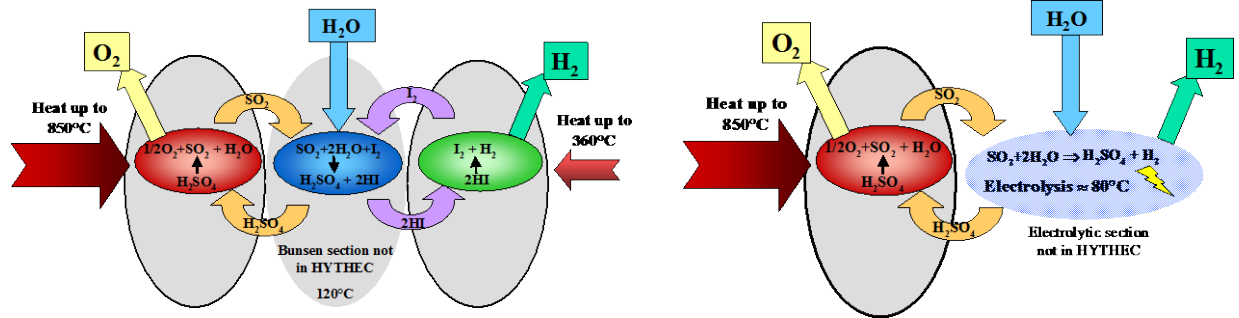


# SOL2HY2 Consortium

- Coordinator: EnginSoft, Italy
  - Scientific IT company
- Aalto University, Finland
  - Expertise on electrolysers
- DLR, Germany
- ENEA, Italy
  - Solar thermal energy
  - Thermochemical cycles
- Outotec, Finland
  - Sulphuric acid producer
- Erbicol, Switzerland
  - Manufacturer of ceramic structures
- Woikoski, Finland
  - Gas producer and distributor



# Three consecutive European Projects: HyThec, HyCycleS, Sol2Hy2



# Solar Tower Jülich



# Acknowledgements

We acknowledge the co-funding of our work through the EU funded project HycycleS (Contract No. 212470), the JTI-FCH funded project Sol2Hy2 (Contract No. 325320) and through the US DOE Grant DE-EE0003588 (cooperation with General Atomics).



**Thank you for your kind attention!**

